

Date: Friday, 07/12/2007 2:11:14 PM
 User: Linda Lacelle

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	MIRROR BRACKET RH		
Job Number	36200	Part Number	D20134		
Estimate Number	12340	Drawing Number	D2013 REV C		
P.O. Number	N/A	Project Number	N/A		
This Issue	07/12/2007	S.O. No.	N/A		
Prsh Rev.	NC	Type	SMALL /MED FAB		
First Issue	N/A	Material	C		
Previous Run	33036	Due Date	14/12/2007 Qty: 6 Um: Each		
Written By	<u>Linda Lacelle</u>				
Checked & Approved By	<u>Linda Lacelle</u>				
Comment	Est Rev A New Issue 05-11-01 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0750W049	304 RD Tube .750 x .049W	
Comment: Qty.: 2.0447 f(s)/Unit Total : 12.2680 f(s) Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing (M304TR0.750W.049) Batch: <u>M106132</u> FF 07-12-18 6			
2.0	BRAKE NC	NC BRAKE	
Comment: NC BRAKE 1-Punch as per template D2013-T3 and Dwg D2013 FF 07-12-18 6 2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545 FF 07-12-18 6 3-Bend (1) tube as per Dwg D2013 using Jig DT8201 Identify as D2013-3. FF 07-12-19 6 4-Deburr as required FF 07-12-19 6			
3.0	QC5	INSPECT WORK TO CURRENT STEP	

Comment: INSPECT WORK TO CURRENT STEP <u>S 07/12/20 (16)</u>			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>PAT Dual</u> <u>ST244</u> <u>DRW/RS</u> <u>AS 07/12/20</u> <u>X6</u>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 01/12/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

5.0 QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

7/12/21

Job Completion



2007/12/21

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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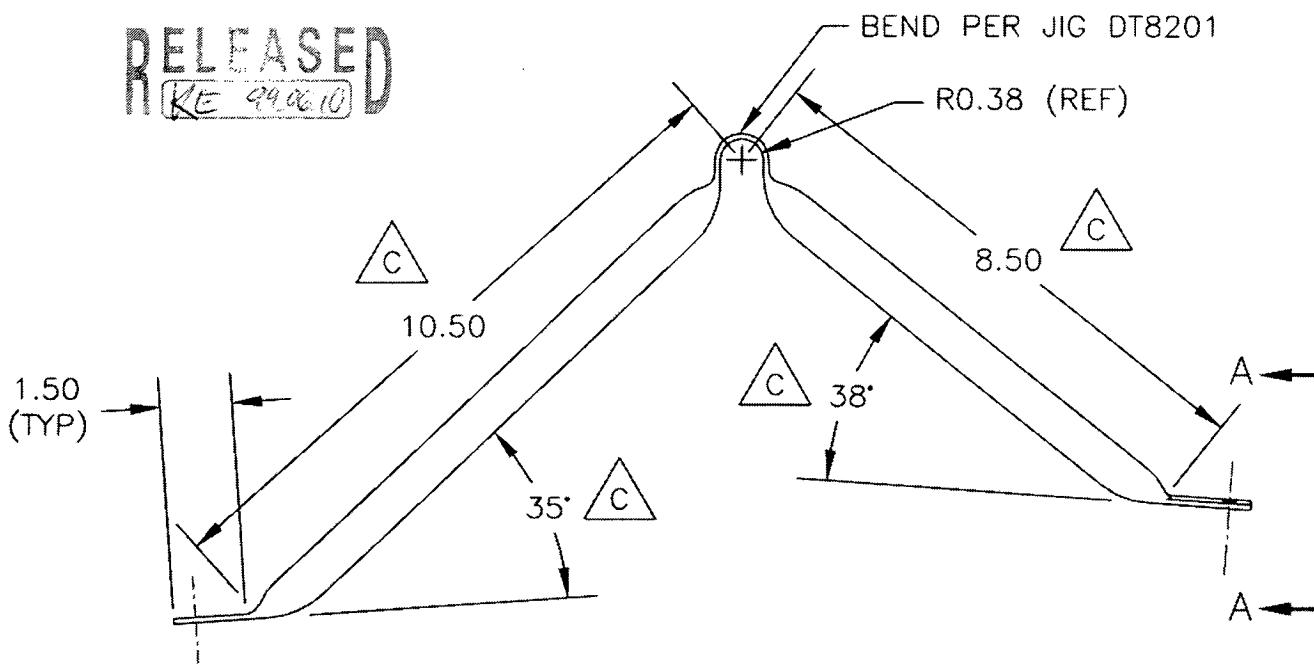
NOTE: Date & initial all entries

RELEASED
KE 99.06.10

DART

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DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED KE	APPROVED JL	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 1 OF 3 SCALE NTS
A	90.10.22	NEW ISSUE
B	94.06.15	REDRAWN
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

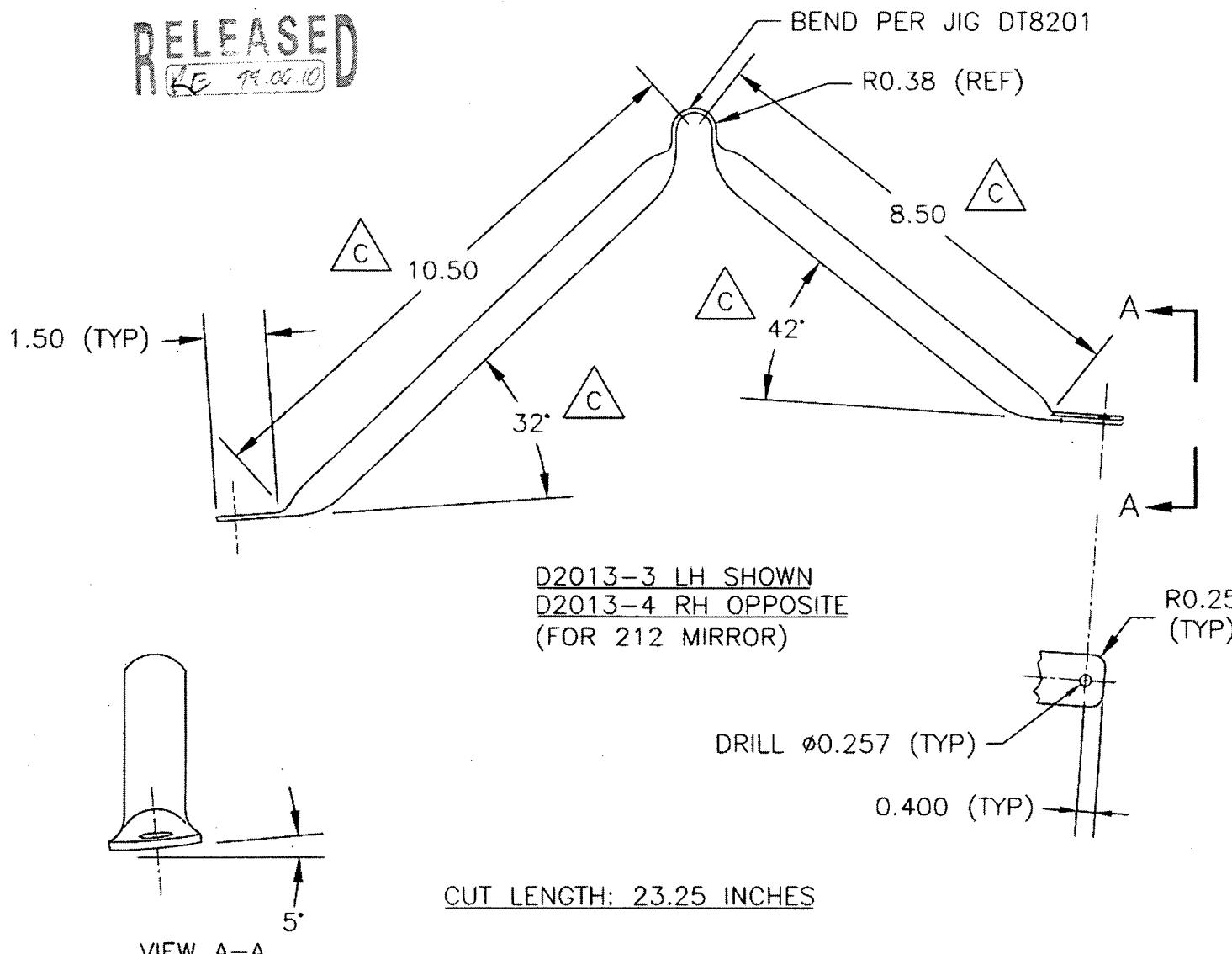
NOTE: Date & initial all entries

RELEASED
KE 99.06.10

DART

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DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD
CHECKED KE	APPROVED JF	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 2 OF 3 SCALE NTR



RELEASED
RE 99.06.10

DART

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DESIGN JB	DRAWN BY R	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED RE	DRAWING NO. D2013
DATE 99.06.07	TITLE MIRROR BRACKET	REV. C SHEET 3 OF 3 SCALE N/A

